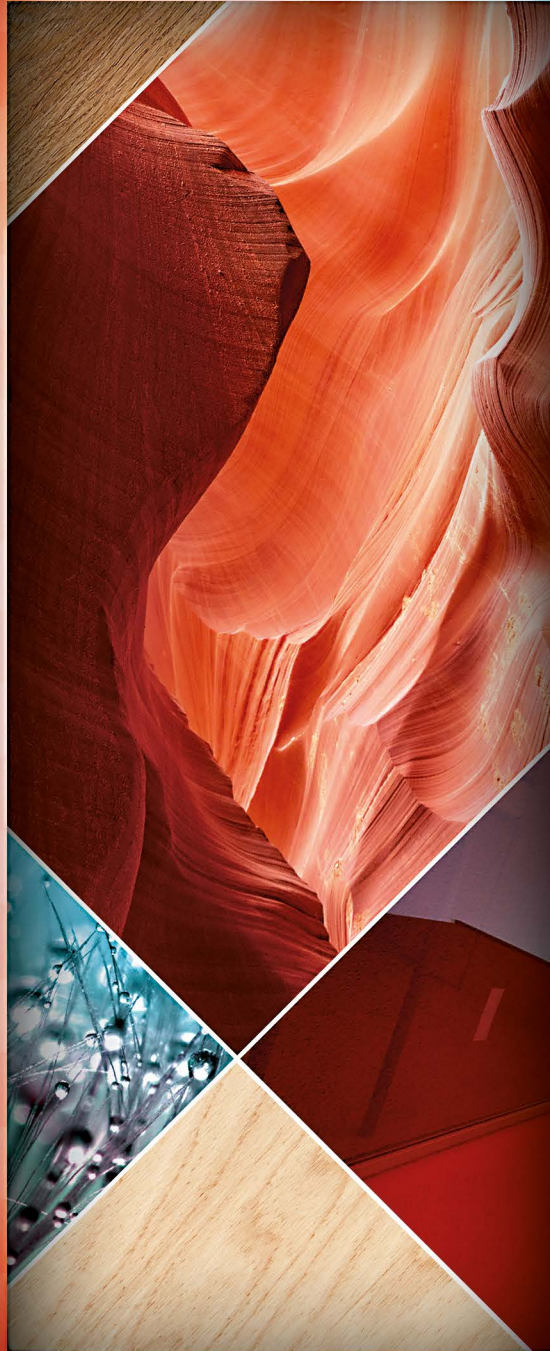


vicaima

UNEXPECTED HARMONY



INTERIOR DOOR DESIGN

Outstanding Quality & Performance

Welcome

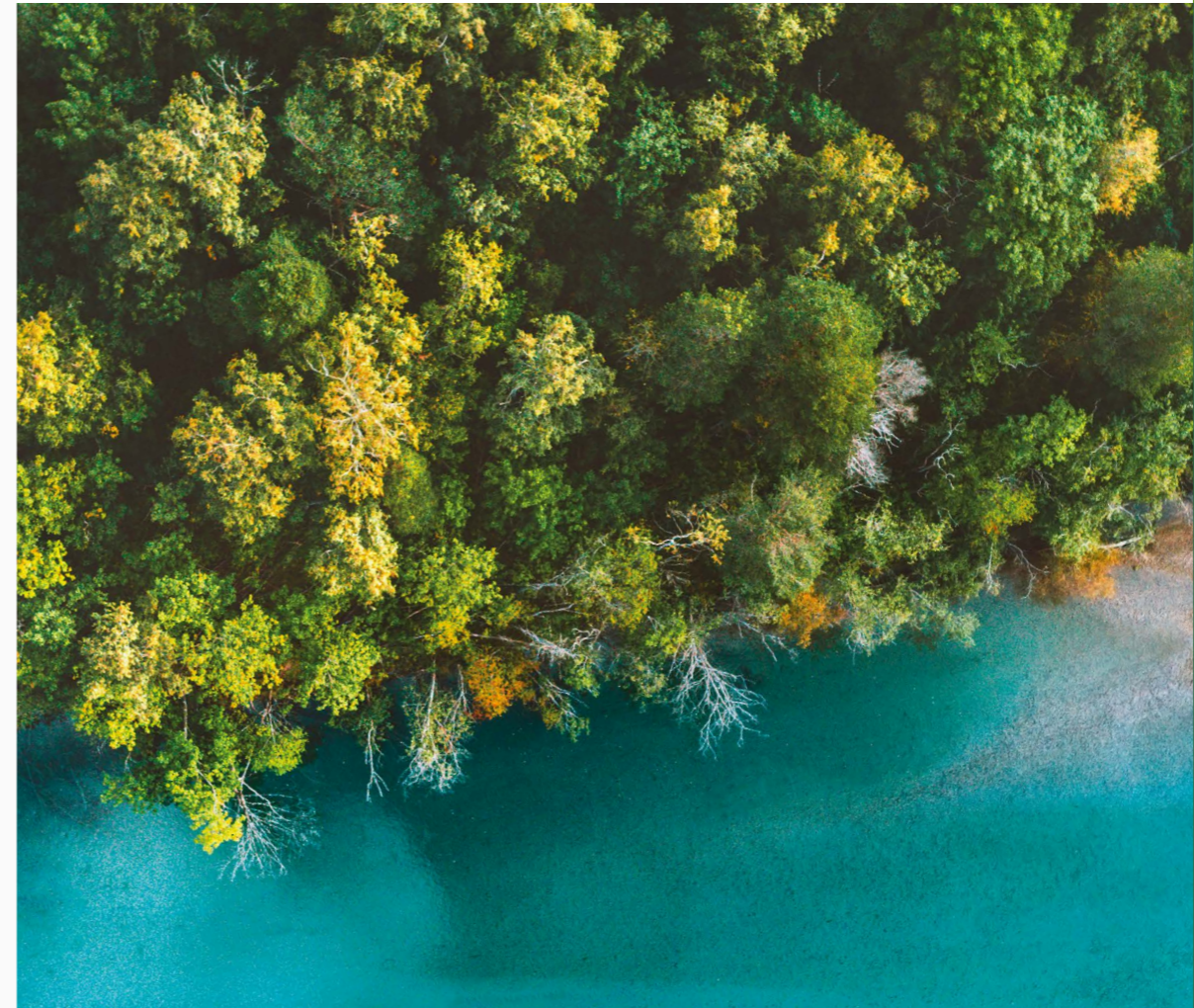
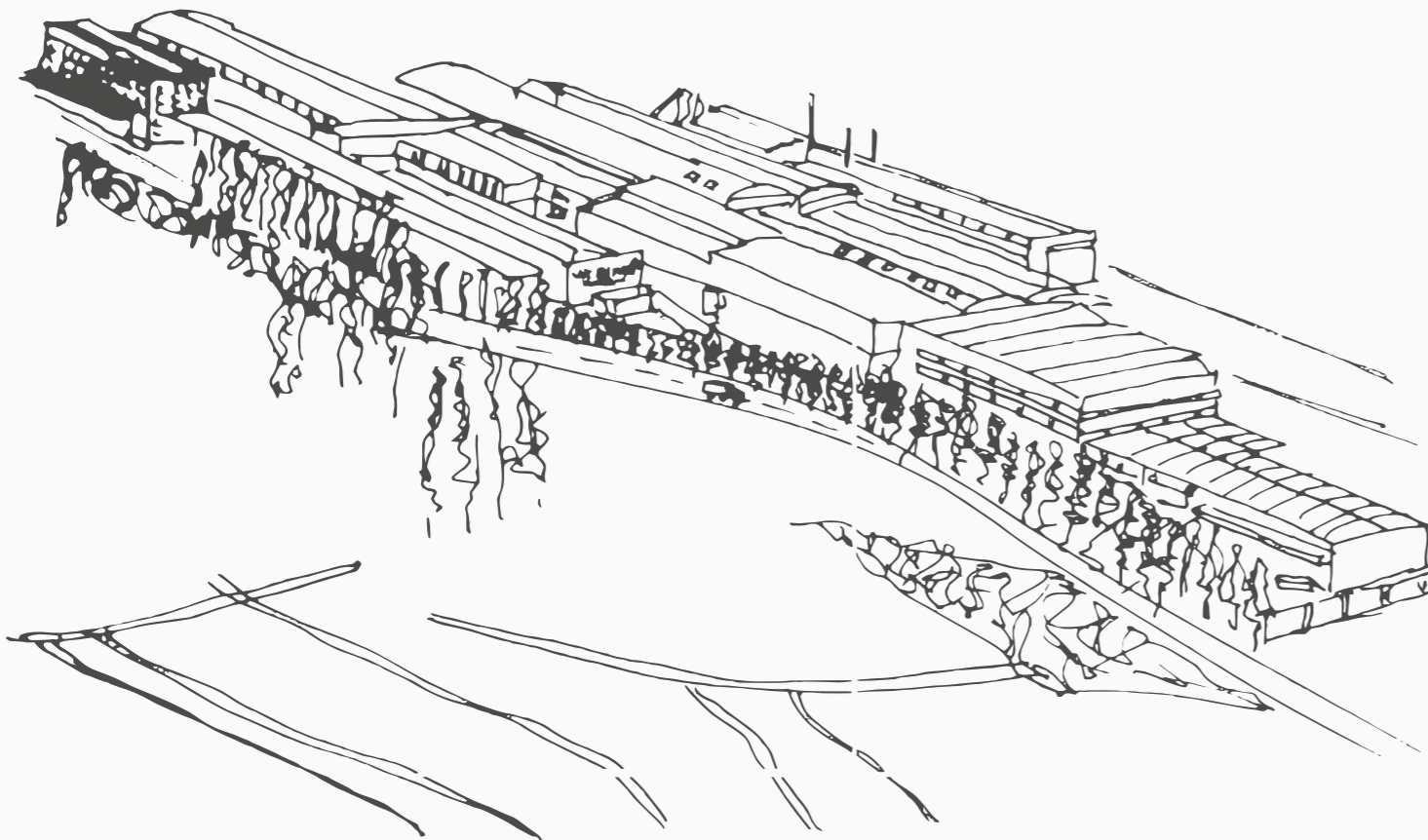
To a journey that will provide you inspiration and solutions for every environment

With 64 years of experience, Vicaima is a family-owned company and one of the main European players in the design and production of high quality interior door solutions, frames, wardrobes and customized furniture elements.

Founded in Portugal and with direct presence in the United Kingdom and Spain, Vicaima exports more than 95% of its production worldwide and offers innovative solutions for numerous sectors, such as housing, hotels, education, medical and commercial applications.

Whatever your project, Vicaima can transform your space.

64
years



Sustainability

Caring for our world today

We all play a role in caring for our world, which is why Vicaima take sustainability and environmental responsibility to heart.

Compliance is one strand, which is why all Vicaima products sold are FSC® certified, manufactured to ISO 14001 standards and are TSCA Title VI and CARB Phase 2 compliant. However, beyond this comes a mission to reflect on every action, re-defining and adjusting where possible, to limit our impact and safeguard the planet.





Innovation

Always a step ahead

Innovation is a strategic axis of Vicaima, which results from the continuous improvement, research and development of its products. The drive for integrated and innovative solutions, capable of meeting the requirements of its various markets, draw the company to reinforce its portfolio with solutions that incorporate high levels of technology and imaginative advancements, breaking new ground in quality.

This vision is reflected in various innovative creations, such as luxury doors, inspired designs, unique finishes, or even specialist product ranges with incorporated technology, for example applications in the hotel or commercial sectors.



Quality

Credibility and trust

Quality, credibility and trust. The business strategy of Vicaima is premised on continuous customer satisfaction. The brand has a quality management system certified by the international standard ISO 9001. In addition, the brand has implemented internal control systems of production and laboratory product testing to maintain the requirements as defined by industry standards.

Vicaima presents a wide range of certified technical products, which includes performance criteria such as resistance to fire, acoustic and security, undertaken by accredited independent laboratories, such as Intertek, BWF Fire Door Alliance, BM Trada, Aftilicof, Tecnalía, Effectis, IteCons and Technology Centre. Fire resistant products are also submitted to quarterly audits focused on the production process and in the random sampling of the product on the market, carried out by the independent authoritative bodies.

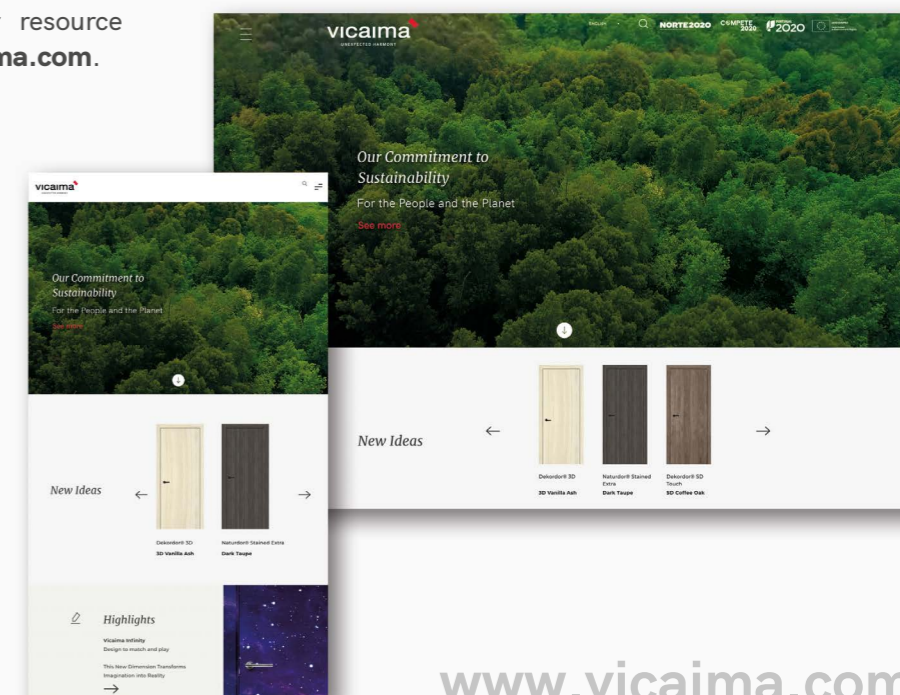


With Vicaima, help is always on hand

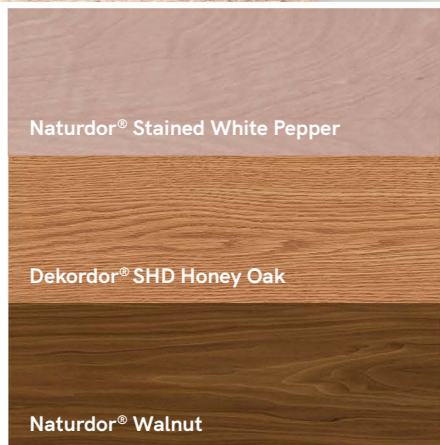
From brochures to data sheets, BIM Files to case studies, Vicaima help is always just a click or swipe away.

Visit www.vicaima.com for your resource anytime or contact vicaima@vicaima.com.

Find more ideas



www.vicaima.com



*Bright ideas,
endless possibilities*



02

MODELS & FINISHES

Naturdor®
Naturdor® Stained
Dekordor® SHD
Dekordor® HD
Lacdor®
Paintable surfaces
Grooved Models
Classic Models ^{New}

22

CUSTOMIZE YOUR DOOR

Complete door pack for Projects
Grooves and Inlays
Glazing
Machining servicing
Louvers
Finishes

32

FIRE DOORS

FR90 Single and pairs
FR45 Single and pairs
FR20 Single and pairs

36

NON-FIRE

37

EDGE BANDED & DOOR FACE OPTIONS

38

PACKAGING

39

GENERAL INFORMATION

40

INSPIRATION & PROJECTS

MODELS & FINISHES

The indispensable and innovative selection, with simple but compelling designs and attractive finishes that have the ability to create uncomplicated yet stylish interiors for different applications. Needed and desired.

Naturdor®

Naturdor® Stained

Dekordor® SHD

Dekordor® HD

Lacdor®

Paintable surfaces

Grooves

Classic Models ^{New}



Naturdor®

The natural beauty and authenticity of real wood veneer!

Unique in appearance, texture and grain configuration



- Superior crown cut quality veneer
- Unvarnished or fully finished doors
- Glazing, groove and inlay options
- Fire performances available
- TSCA Title VI and CARB Phase 2 compliant
- FSC® certified

Enhanced finish. Taking veneer to another level!



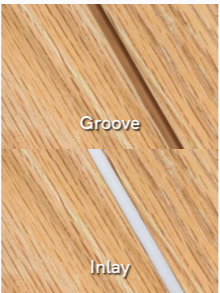
Matt
A flat and low reflective surface which provides a classic understated charm.

Satin
Subtle yet with lavish feel, the satin finish enhances the quality of real veneer.

High Gloss
Luxurious appeal. Adding a gloss sheen will transform your project.



Deep Textured
The authentic touch of an open grain and a less regular surface.



Grooves and Inlays
More info page 18

Naturdor®

Real Wood Veneer



Oak Crown Cut | Door model PG1VL



Naturdor® Stained

Crown cut Birch veneer stained

Fully finished doors with a soft grain



Crown cut Ash veneer stained

Fully finished doors with a figured and elegant grain



- Stain finishes in real crown cut ash or birch veneer
- Fully finished doors with matt sheen
- Glazing options
- Fire performances available
- TSCA Title VI and CARB Phase 2 compliant
- FSC® certified



Fully finished



Sheen options
Matt, High Gloss



Glazing options
See page 27



Lipping options
See page 37



Fire Solutions
See page 32



Naturdor® Stained

Crown Cut Birch or Ash Veneer



Naturdor® Stained

Crown cut Ash veneer stained

High quality natural veneer with a consistent and modern surface stain



Fresh Linen Dark Champagne Toffee Brown Deep Brown Nightfall Black

- Stain finishes in real crown cut ash veneer
- Fully finished doors with matt sheen
- Glazing and groove options (V=1/8"x1/16")
- Fire performances available
- TSCA Title VI and CARB Phase 2 compliant
- FSC® certified

Create different door styles by adding new embellishments!



Grooves

Available for all stained colors



Groove option V= 1/8" x 1/16"



Deep Texture

Available for all stained colors



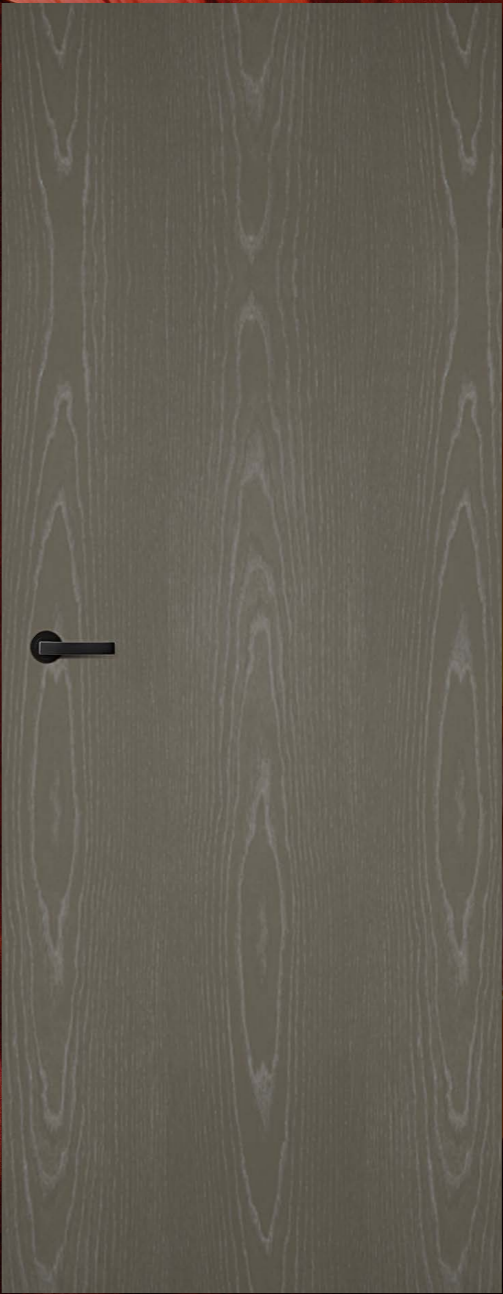
Grain design

Available for all stained colors



Naturdor® Stained

Crown Cut Ash Veneer



Marina Grey | Ash Crown Cut



Fully finished



Sheen options
Matt, High Gloss



Glazing options
See page 27



Lipping options
See page 37



Fire Solutions
See page 32



Naturdor® Stained

Quarter cut sapele veneer stained

Fully finished doors with a soft grain

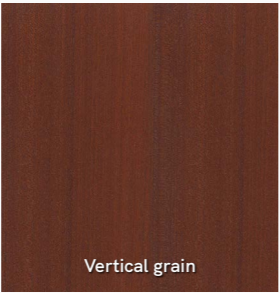


- Fully finished doors with matt sheen
- Glazing options
- Fire performances available
- Stain finishes in real quarter cut sapele veneer
- TSCA Title VI and CARB Phase 2 compliant
- FSC® certified

Rich and elegant earthy tones with that finishing touch



✦
✦
✦
Matt
A flat and low reflective surface which provides a classic understated charm.



●
Grain design
Available for all stained colors

Naturdor® Stained

Quarter Cut Sapele Veneer Stained



TX1 | Sapele Quarter cut

Dekordor® SHD

Dekordor® SHD | High Pressure Laminates

A durable finish ideal for hard wearing locations



SHD Midnight Wenge SHD Sepia Walnut SHD Vanilla Oak SHD Honey Oak SHD Cream

- High pressure laminate (PLAM)
- Easier to clean. Scratch and UV resistant
- Glazing options
- Fire performances available
- TSCA Title VI and CARB Phase 2 compliant
- FSC® certified

Dekordor® HD | Continuous Pressure Laminates

Provides a resistant solution for areas in constant use



- Continuous pressure laminate
- Easier to clean. Scratch and UV resistant
- Glazing options
- Fire performances available
- TSCA Title VI and CARB Phase 2 compliant
- FSC® certified

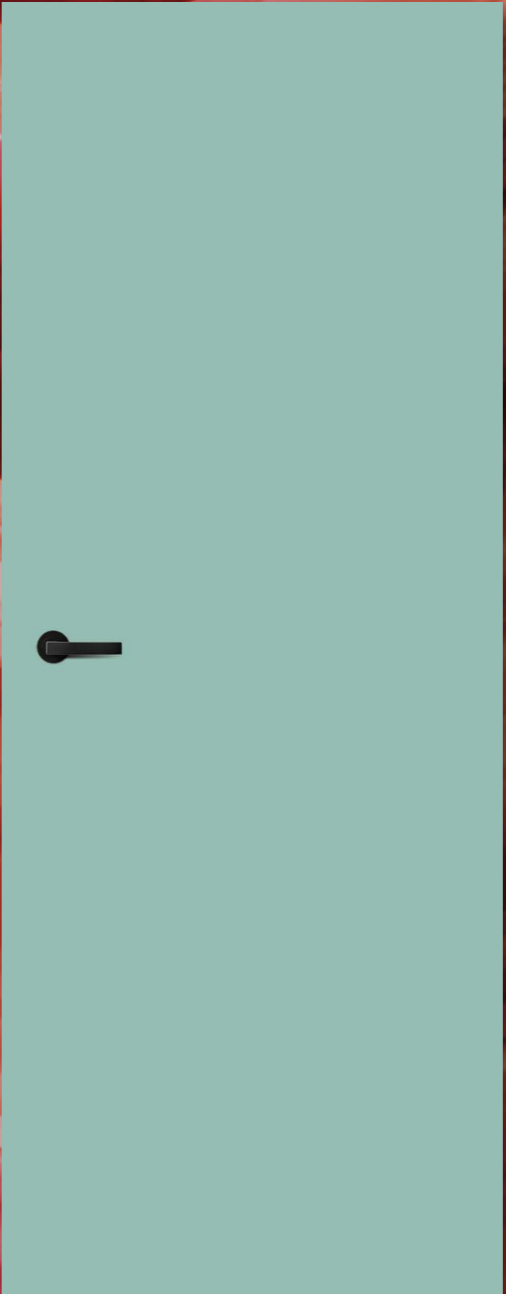
Note: Dekordor® HD Colours White and Shadow Grey are standard finishes. Other colors are available upon request and subject to minimum quantities.



See more color options of
Dekordor® SHD and HD

Dekordor® SHD

Hard wearing decorative finishes



SHD Aqua Green



Glazing options
See page 27



Lipping options
See page 37



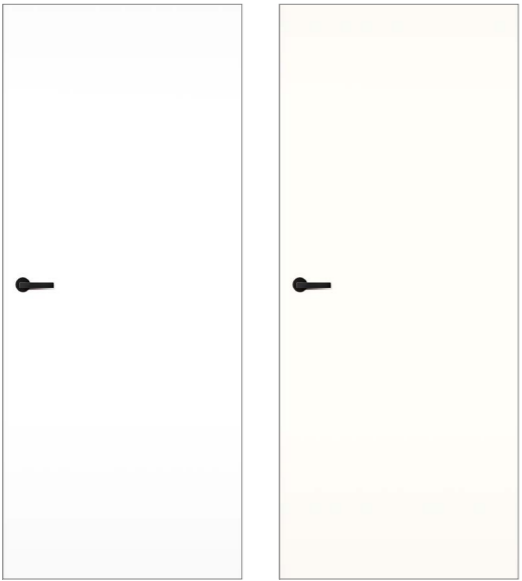
Fire Solutions
See page 32



Lacdor

Lacquered finish

Fully finished and ultra-smooth



Satin White
RAL9003

Satin Pure White
RAL9010

- Factory lacquered and edge banded
- High quality - retains its color and does not yellow
- Durable and scratch resistant
- Ultra-smooth surface
- Glazing and grooves options
- Wide range of groove designs
- TSCA Title VI and CARB Phase 2 compliant
- FSC® certified

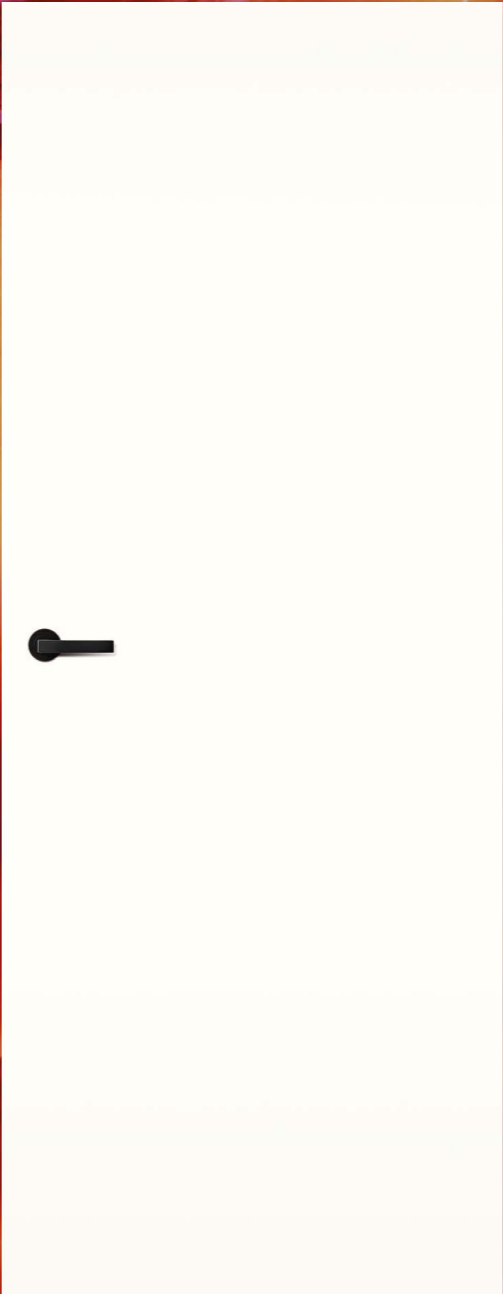
Add a touch of design to your door!

Lacdor satin white or satin pure white only available in V=1/8"x1/16"



Lacdor

Satin White Lacquered



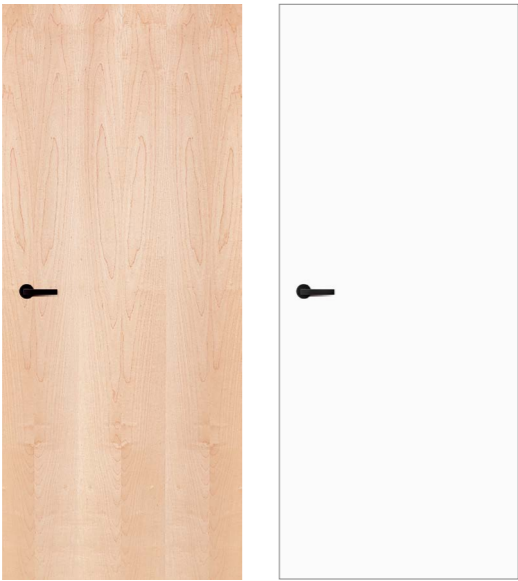
Satin Pure White



Paintable Surfaces

The best option for affordable projects

A blank canvas for paint or stain finish



Birch Stain Grade

White Primed

The hardwood veneer used on paintable surfaces may vary and is at Vicaima’s discretion. Lippings for birch stain grade are supplied unfinished, onsite lippings will require sealing with paint/clear polyurethane on the vertical edges. This is to maintain stability of the door edge lipping.

Veneer is a natural product and so variation to color and grain configuration will occur.

- White water-based primer or raw birch
- Glazing and groove options
- Fire performances available
- TSCA Title VI and CARB Phase 2 compliant
- FSC® certified

Make life easy for yourself with Paintable Surfaces from Vicaima

Paintable Surfaces

Primed or Sanded



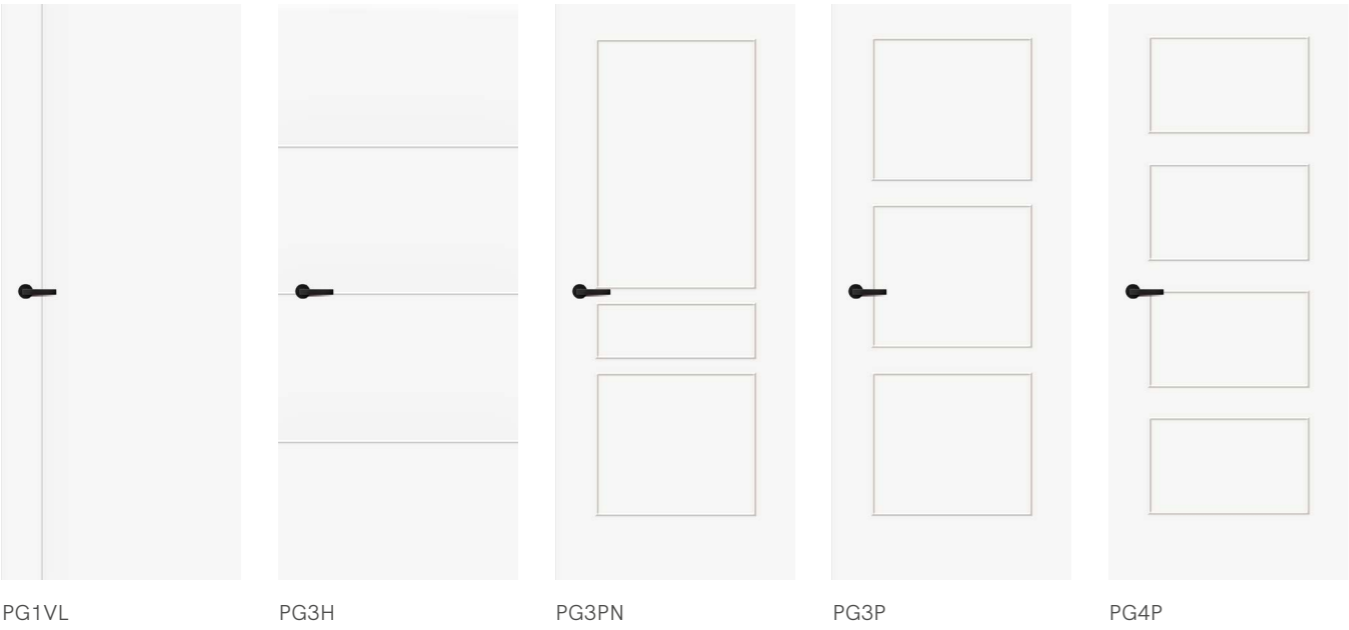
White Primed



Grooved Models

Fresh inspiration with grooved designs

Timeless Elegance



- Available for paintable surfaces, Naturdor® and Naturdor® Stained
- FR20 fire-rated door
- TSCA Title VI and CARB Phase 2 compliant
- FSC® certified

Details can transform your door!

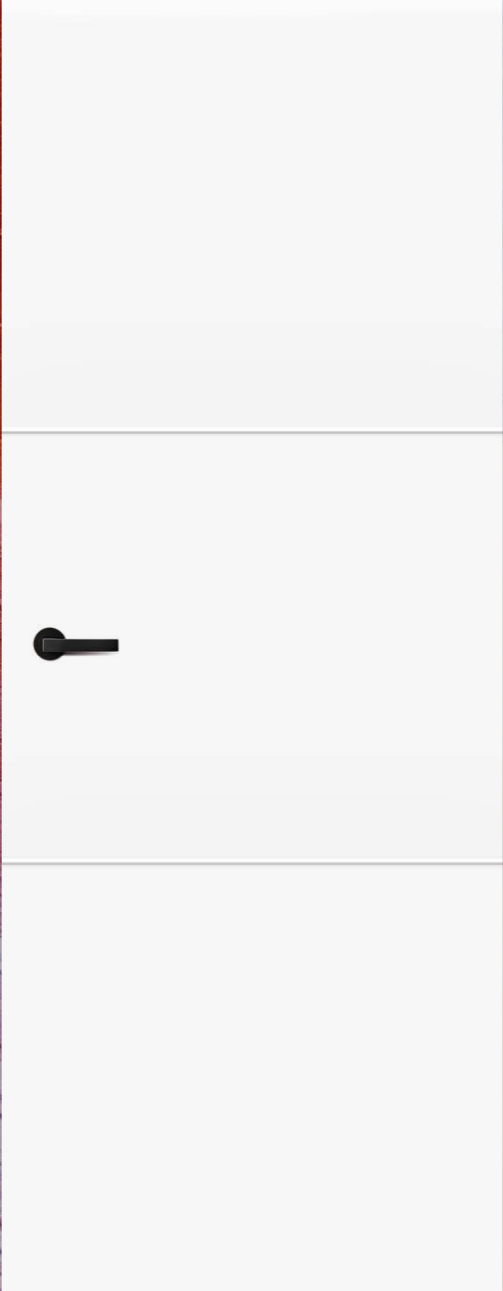
Add a groove design to give that finishing touch



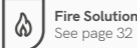
Groove options
See models and designs on page 26

Grooved Models

Door designs simple and sophisticated



White Primed | Door model PG2H



Fire Solutions
See page 32




New


Classic Models

S Range - The linear classic door that everyone loves


MDF white primed for every painting colors




S 3100



S 3200

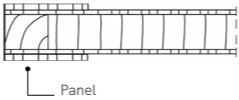


S 3300




S 3400


S Range detail



Panel

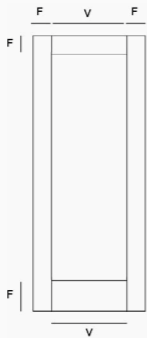


S 3500

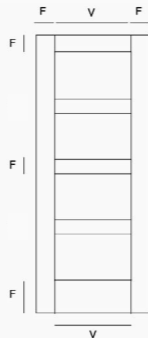


S 3700

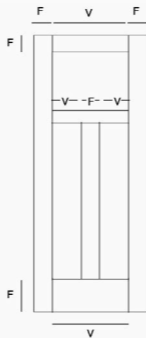
Variations on door models



S 3100



S 3200-3500



S3700

Key: F - Fixed, V - Variable

- White water-based primer
 - Hollow core or solid core doors
 - Softwood edge banded
- TSCA Title VI and CARB Phase 2 compliant
 - FSC® certified

Classic Models

S Range



CUSTOMIZE YOUR DOOR

Blending high quality door construction with great designs, color or elegant details, such as, grooves or inlays will expand your senses and provide new inspiration.

Complete door pack for Projects

Grooves and Inlays

Glazing

Machining Service

Louvers

Finishes



Complete door pack for Projects

With a rich history in global markets, Vicaima stands at the forefront of emerging trends in performance, design, and specifications. Renowned for innovation and quality, the brand has left an indelible mark across diverse sectors, including residential, commercial, and medical domains.

We are committed to transforming your vision into reality by streamlining the specification and ordering process. Offering extensive technical support, personalized product customization, precise machining services, and meticulous palletizing, Vicaima ensures a smooth and trouble-free experience when placing orders for your projects.

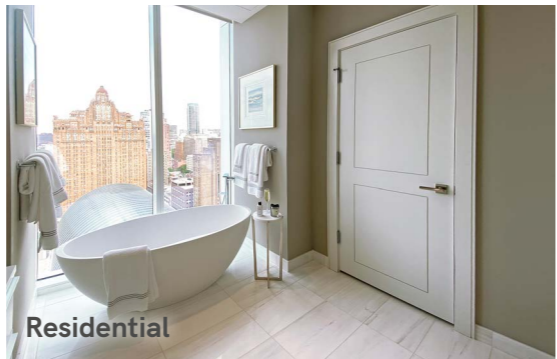


Think Vicaima for your next project

Diverse solutions with outstanding performance



Hotels



Residential



Medical



Education & Commercial buildings



Benefits of our project support:

Dedicated team with advanced technical expertise, guaranteeing high-quality products that are ready to fit into your project.



Check how easy it is to place your order

A glance guide

1

Specification

Specify your product and machining requirements according to the specific needs of your project.

3

Customized Samples

Vicaima will manufacture samples or full-size doors to facilitate a more thorough evaluation and obtain approval.

5

Palletizing Doors as you need

Doors are securely palletized to ensure safe transport and prevent damage. Doors can be labeled with coordinates to streamline distribution within the project.

2

Take-off Technical drawings

Vicaima offers tailored pricing and provides detailed technical drawings aligned with your door project vision.

4

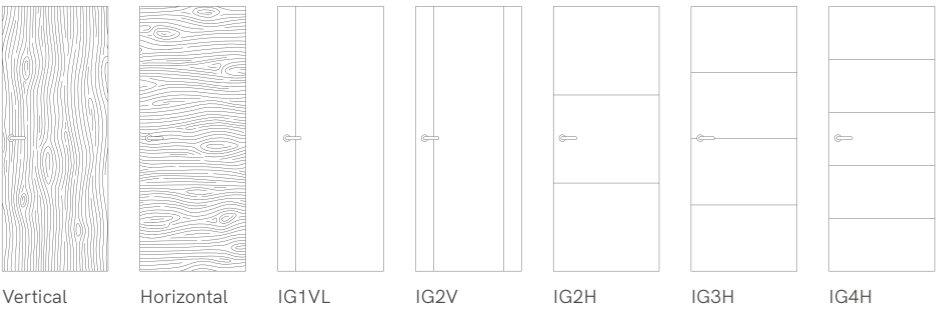
Production Kick-off

After your approval, state of the art machinery will produce your project vision with exceptional precision and quality.



Grooves and Inlays

Flush and Inlaid models



Grooved models



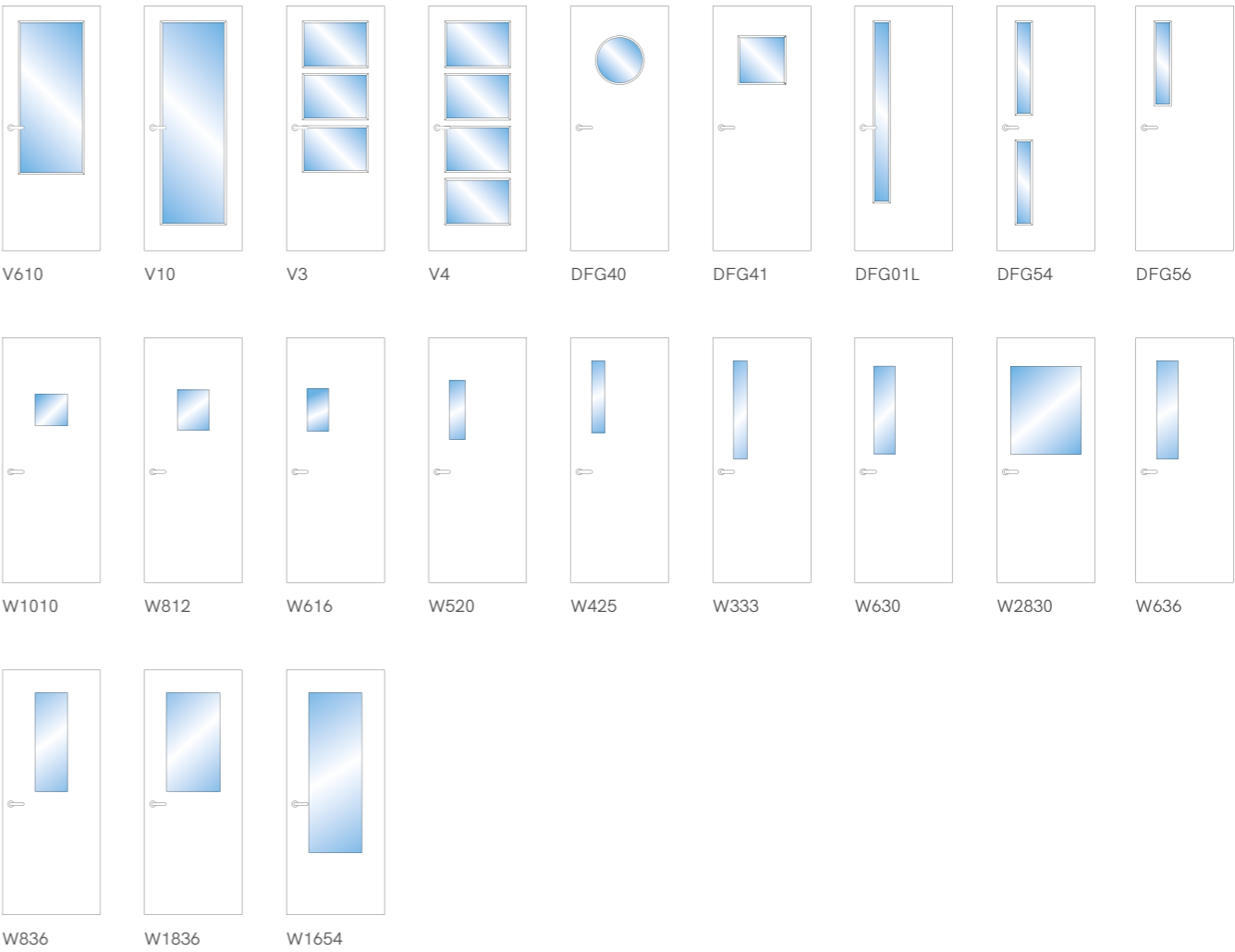
Groove colors and designs



*Oak Veneer, Lacdor® Satin White or Satin Pure White only available in V= 1/8" x 1/16"

Note: Other options available. Please ask for details.

Glass openings



Note: For further details regarding our glass openings, please contact our sales team.

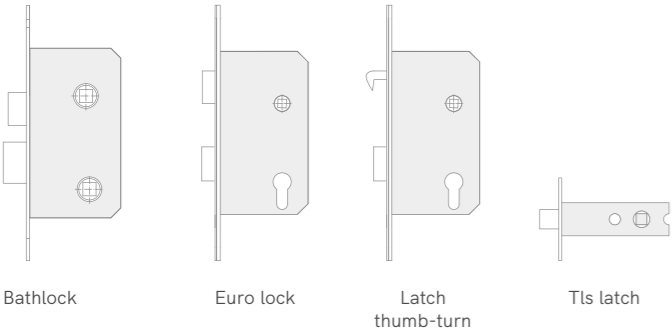
Wood Moulding												
Type	W1010	W812	W616	W520	W425	W333	W630	W2830	W636	W836	W1836	W1654
Dimensions	10"x10"	8"x12"	6"x16"	5"x20"	4"x25"	3"x33"	6"x30"	28"x30"	6"x36"	8"x36"	18"x36"	16"x54"

Machining Service

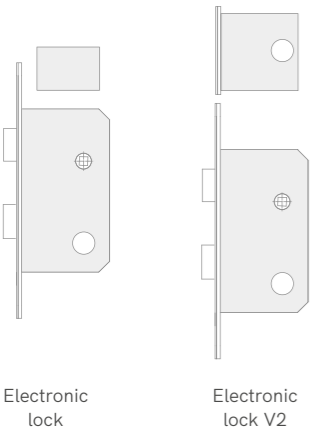
Door ironmongery

The new Vicaima machining centre integrates advanced technology that allows to offer its customers a complete service for doors, which guarantees flexibility, time and cost saving. With its high quality and precision of execution, this machining service is available for a wide range of accessories, such as locks, hinges and handles or other specific accessories such as door closers or drop seals.

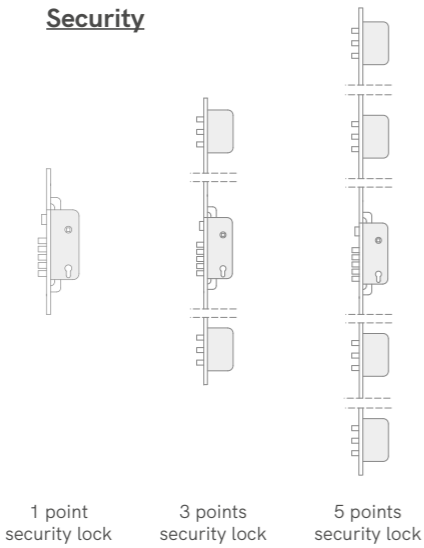
Locks



Electronic



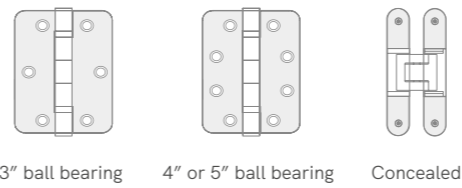
Security



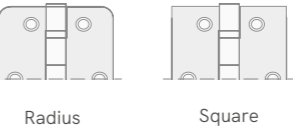
Handle / Key



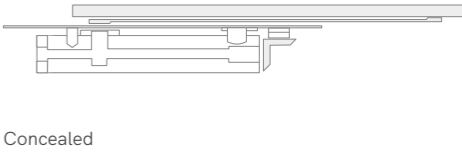
Hinges



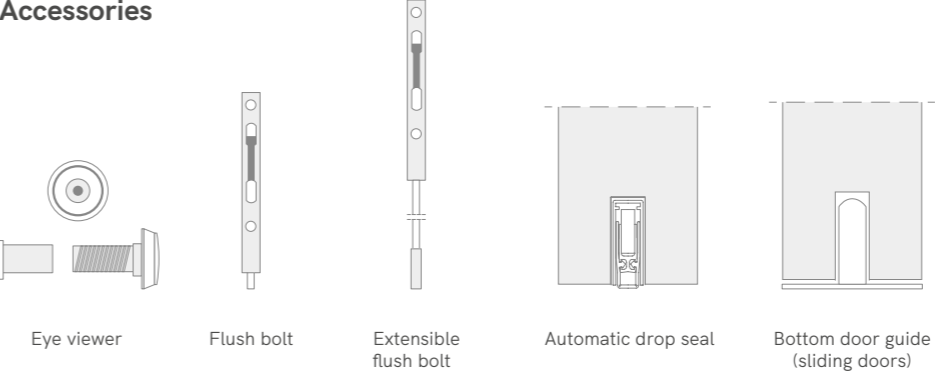
Ironmongery corners



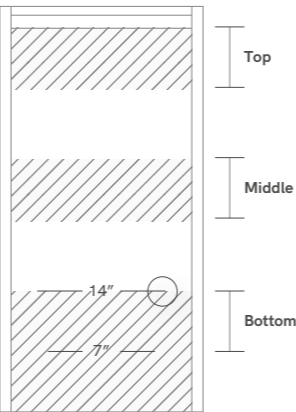
Door closer



Accessories



Blocking options



Note: The images are shown as a guide only. The machining service for doors considers only cutting, drilling or slotting for ironmongery application.

Customisation

Vicaima also provides custom machining service for specific customer ironmongery.

Louvers

To improve spaces ventilation



Round Slat Louver (solid wood / white primed / color as door face)					
Type	WL1212	WL 1812	WL 2412	WL 2418	WL 2424
Dimensions	12'' x 12''	18'' x 12''	24'' x 12''	24'' x 18''	24'' x 24''



Finishes

Naturdor® - Natural wood veneer



Naturdor® Stained - Natural crown cut birch stained veneer



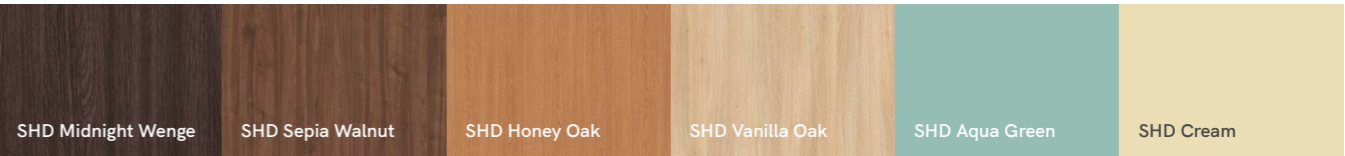
Note: Clear varnished

Naturdor® Stained - Natural crown cut ash stained veneer



Note: Clear varnished

Dekordor® SHD - High Pressure Laminates for demanding locations (PLAM)



Note: More color options at [vicaima.com](https://www.vicaima.com)

Dekordor® HD - Continuous Pressure Laminates (CPL)

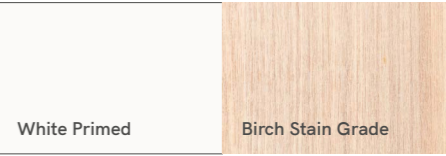


Note: More color options at [vicaima.com](https://www.vicaima.com)

Lacdor® - Satin White Lacquered



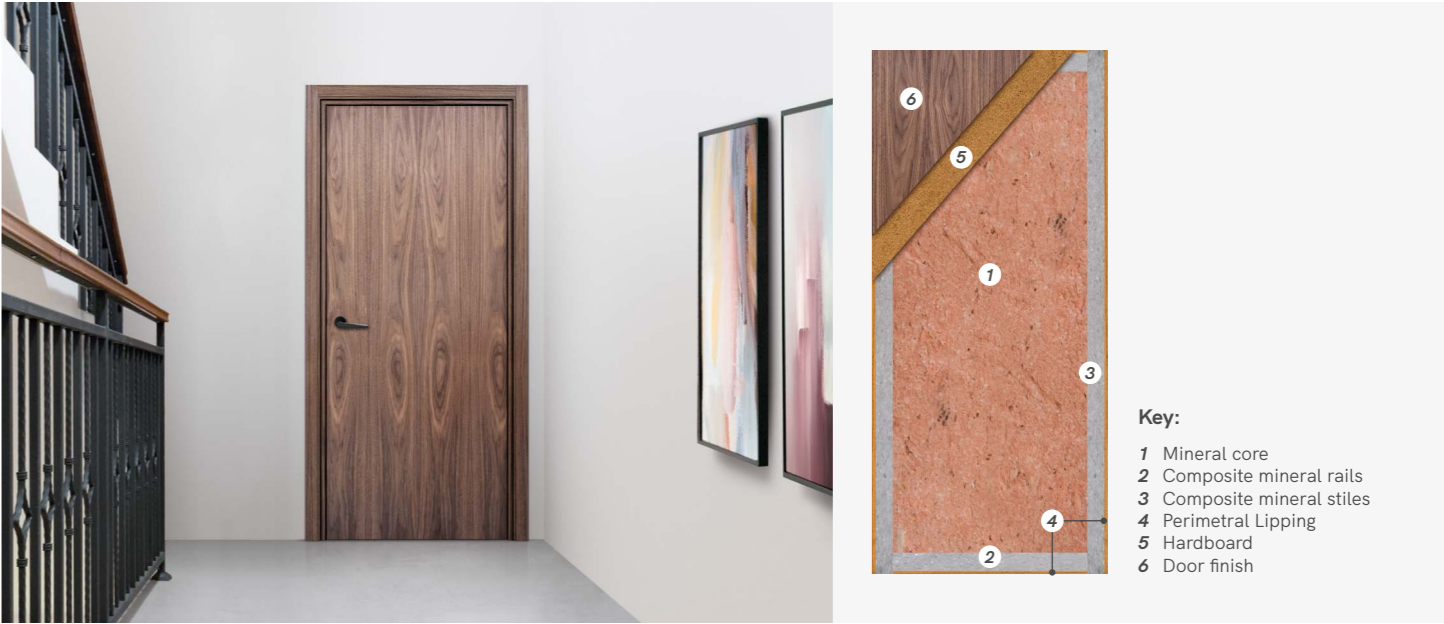
Paintable Surfaces - Primed or Sanded





Fire Doors Solutions

FR90 Single and Pairs



Tests and Certification

High quality 90 minute fire-rated door,
certified by Intertek
Product tested to UL 10b, UL 10c, NFPA 252
and CAN/ULC S104
Category B - Additional edge sealing required

Door features

Fire door with nominal thickness of 1 3/4"
Door with mineral core
Door composite mineral rails and stiles
Crossband in hardboard

Hardware

All hardware must be NFPA80 compliant and listed
Door preparations in accordance with NFPA80

Frame specifications

Vicaima doors are compliant with frame:
Category C - Standard frame
Category H - Smoke and draft control gasketing

Models and Finishes

Flush door models from Essential Range
Naturdor® - Natural wood veneer
Naturdor® Stained - Natural crown cut stained veneer
Lacdor - Satin White Lacquered
Paintable Finishes - Birch stain grade, White primed

Options

Bevel 3° to one, both sides or no bevel. Edge banding
optional (See page 37)
Additional blocking available
Lite cutout with maximum clear area of 100 sq.in.-
Category F
Kick plates and protection plates
Molding as a plant-on may be applied to one or both
faces of the door

Door dimensions

Thickness	Door Height	Core	Door Width (all dimensions)
1 3/4"	80" (6'8")	Mineral Core	24" (2')
	84" (7')		30" (2'6")
			32" (2'8")
	96" (8')		34" (2'10")
			36" (3')
			42" (3'6")

Note: Other dimensions upon request



Fire Doors Solutions

FR45 Single and Pairs



Tests and Certification

High quality 45 minute fire-rated door, certified by Intertek
Product tested to UL 10b, UL 10c, NFPA 252 and CAN/ULC S104
Category B - Additional edge sealing required

Hardware

All hardware must be NFPA80 compliant and listed
Door preparations in accordance with NFPA80

Models and Finishes

Flush door models from Essential Range
Naturdor® - Natural wood veneer
Naturdor® Stained - Natural crown cut stained veneer
Lacdor - Satin White Lacquered
Paintable Finishes - Birch stain grade, White primed

Door features

Fire door with nominal thickness of 1 3/4"
Door with mineral core
Door composite mineral rails and stiles
Crossband in hardboard

Frame specifications

Vicaima doors are compliant with frame:
Category C - Standard frame
Category H - Smoke and draft control gasketing

Options

Bevel 3° to one, both sides or no bevel. Edge banding optional (See page 37)
Additional blocking available
Lite cutout with maximum clear area of 1296 sq.in.-Category F
Kick plates and protection plates
Molding as a plant-on may be applied to one or both faces of the door

Door dimensions

Thickness	Door Height	Core	Door Width (all dimensions)
1 3/4"	80" (6'8")	Mineral Core	24" (2')
	84" (7')		30" (2'6")
			32" (2'8")
	96" (8')		34" (2'10")
			36" (3')
			42" (3'6")

Note: Other dimensions upon request



Fire Doors Solutions

FR20 Single and Pairs



Tests and Certification

High quality 20 minute fire-rated door, certified by Intertek
Product tested to UL 10b, UL 10c, NFPA 252 with hose stream
Category B - Additional edge sealing required

Hardware

All hardware must be NFPA80 compliant and listed
Door preparations in accordance with NFPA80

Models and Finishes

Flush, grooved or with metallic inlay's (Essential range)
Naturdor® - Natural wood veneer
Naturdor® Stained - Natural crown cut stained veneer
Dekordor® SHD - High Pressure Laminates (PLAM)
Dekordor® HD - Continuous Pressure Laminates
Lacdor - Satin White
Paintable surfaces

Door features

Fire door with nominal thickness of 1 3/4"
Solid Core
Rails and Stiles in softwood
Crossband in MDF or hardboard

Frame specifications

Vicaima doors are compliant with frame:
Category C - Standard frame
Category H - Smoke and draft control gasketing

Options

Bevel 3° to one, both sides or no bevel. Lippings in solid wood or softwood edge banded (See page 37)
Door pairs with three point latching
Lite cutout with maximum clear area of 1,531 sq. in.
Kick plates and protection plates
Machining for overhead concealed closer
Machining for concealed automatic door bottom
Machining for electronic lock
Molding as a plant-on may be applied to one or both faces of the door

Door dimensions

Thickness	Door Height	Core	Door Width (all dimensions)
1 3/4"	80" (6'8")	Solid Core	24" (2')
	84" (7')		30" (2'6")
	96" (8')		32" (2'8")
	108" (9')		34" (2'10")
			36" (3')
			42" (3'6")

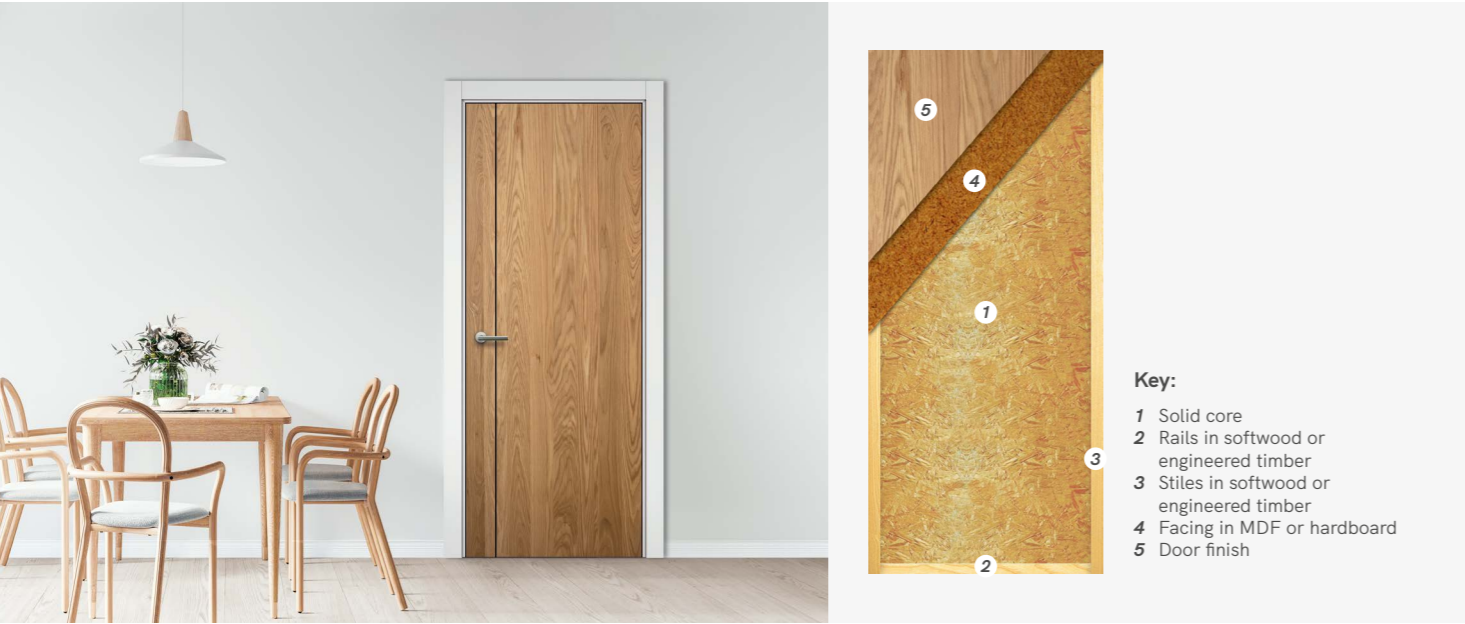
Note: Other dimensions upon request

Groove and Inlay options
See page 26



Non-Fire Doors

Solid Core



Door features

Door with nominal thickness of 1-3/4" or 1-3/8"

Solid core

Rails and stiles in softwood or engineered timber

Crossband in MDF or Hardboard

Options

Bevel 3° to one, both sides or no bevel. For lippings options (See page 37)

Glass openings

Door pairs

ovresized doors

Ironmongery machining service

Models and Finishes

Flush, grooved, inlaid and classic models

Naturdor® - Natural wood veneer

Naturdor® Stained - Natural crown cut stained veneer

Dekordor® SHD - High Pressure Laminates (PLAM)

Dekordor® HD - Continuous Pressure Laminates

Paintable Surfaces

Door dimensions


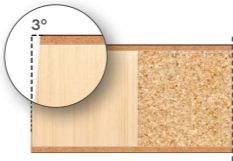

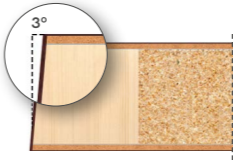

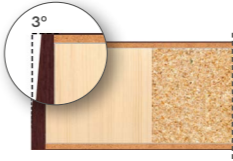

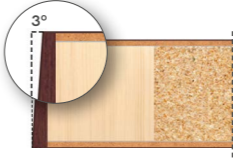
Thickness	Door height	Core	Door Width (all dimensions)
1 3/8"	78"	Hollow Core Solid Core	18"
	80"		24"
	84"		28"
	84"		30"
	96"		32"
1 3/4"	78"	Hollow Core Solid Core	34"
	80"		36"
	84"		42"
	84"		42"
	96"		48"


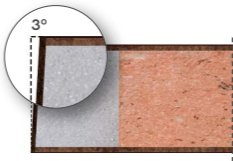

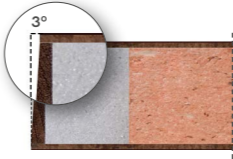
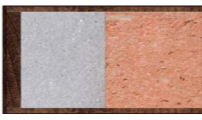
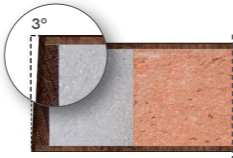
Note: Other dimensions upon request



Edge banded and Door face options

Quick Guide

Non-Fire and FR20		
	Without Bevel	Beveled
Softwood		
Edge banded		
Lipped		
Lipped and Edge banded		

FR45 and FR90		
	Without Bevel	Beveled
Edge banded		
Lipped		
Lipped and Edge banded		



Thicker MDF | Ideal for deep grooves

MDF door face
Available thickness

	1 1/8" Standard		5/16" Optional
	1 1/5" Optional		25/64" Optional



Know more about our Products



Packaging

Door care and Pallet Quantities

All Vicaima doors are individually wrapped in shrink plastic.
For doors with solid core, the packaging is reinforced with a cardboard plate for better protection.
The pallet is further wrapped in shrink-wrapped plastic, in order to ensure a good packaging and stability, avoiding dirt and humidity.

Individual Packaging	Solid Core	Sealed with heat shrink plastic + carton board in 1 face
	White Primed	N/A

Doors / Pallet

Thickness	Door height	Core	Door Width							
			24"	28"	30"	32"	34"	36"	42"	48"
1 3/8"	78" 80" 84" 96"	Solid Core	28							
1 3/4"	78" 80" 84" 96"	Solid Core	21							

Pallets / Container 40’*

Thickness	Door height	Core	Door Width							
			2" 24"	2'4" 28"	2'6" 30"	2'8" 32"	2'10" 34"	3" 36"	3'6" 42"	4" 48"
1 3/8"	6'6" 78"	Solid Core	29	25	23	22	20	19	17	15
	6'8" 80"		29	25	23	21	20	19	16	14
	7" 84"		27	23	21	20	19	18	15	13
	8" 96"		24	20	19	16	16	16	13	8
1 3/4"	6'6" 78"	Solid Core	36	30	29	27	25	24	20	18
	6'8" 80"		35	30	28	26	24	23	20	17
	7" 84"		33	29	27	25	23	22	19	16
	8" 96"		24	24	24	16	16	16	16	8

* The quantities shown are only for information purposes. The mix of product dimensions will change the quantities per container.

General information

Warranty certificate

Vicaima warrants for a period of 5 years counting from the date of invoice, that their products, when sold as new, are in accordance with the manufacturer’s technical specifications and free from defects in materials or workmanship. For detailed information please access www.vicaima.com

Recommendation and advice on safe handling and use of Vicaima doors

- 1. The weight of fire doors and other solid core doors are heavier and should be handled by at least two people.
- 2. Doors should always be stacked on a flat and level surface. The stack height should be limited to ensure safe handling.
- 3. Do not allow direct sunlight on the doors, as this may cause fading.
- 4. Products manufactured from timber related materials, along with the packaging are combustible, therefore the product should be stored away from radiant heat of fire. In case of fire use water to extinguish.
- 5. When handling timber products, appropriate protective gloves should be worn to avoid splinters.
- 6. Disposal of waste Polythene wrapping should be through the normal trade re-cycling or refuse collection outlets.
- 7. When handling timber products, normal hygiene standards should be used before food and drink are taken.

After care and maintenance

In new buildings, heating should be introduced gradually and over a reasonable period. Initially prior to “hand over”, closure arms should be left unconnected, with the door ajar to aid even airflow. However they should not be wedged open as this can induce distortion.

Storage

Doors should not be exposed to excessive moisture, heat, dryness, or direct sunlight. Store products raised by at least 4” off the floor, flat on a level surface in a clean, dry, and well-ventilated area protected from sunlight. Moisture content of the storage area should not be less than 25% nor more than 60%.

INSPIRATION

Door designs for
different projects

Explore more at
WWW.VICAIMA.COM



Projects

by Vicaima



Arthaus Condominiums, USA



Hillside Luxury Villas, Dubai



Baxter Green, England



Electricity House, England



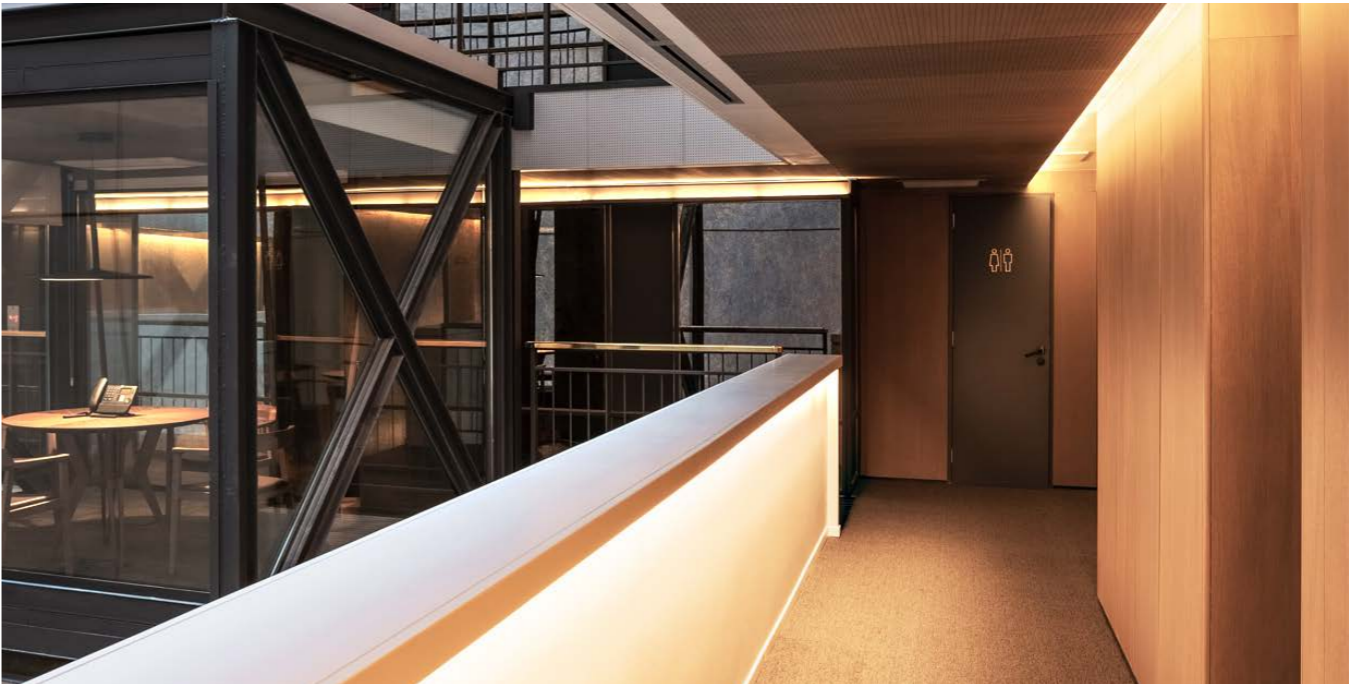
The Lodge Wine & Business Hotel, Portugal



Hotel My Palace León, Spain



Hotel Mercure Lugo Centro, Spain



Hotel Costanero, Uruguay

Projects

by Vicaima



La Garenne International School, Switzerland



Waterport Schools, Gibraltar



Pedralbes Vita Student University Residence, Spain



Hospital Internacional dos Açores, Portugal



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Due to color variations in printing, the images, colors and tones presented are shown as a guide only. The details in this catalogue do not represent any contractual link and whilst every effort has been made to ensure accuracy, this cannot be guaranteed. As we are constantly improving our product range, we reserve the right to make changes without prior notice.



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